



Sustainable Processes for Bioactives Extraction: Present and Future

A.P. Sánchez-Camargo, M. Herrero, J.A. Mendiola, A. Cifuentes, E. Ibáñez

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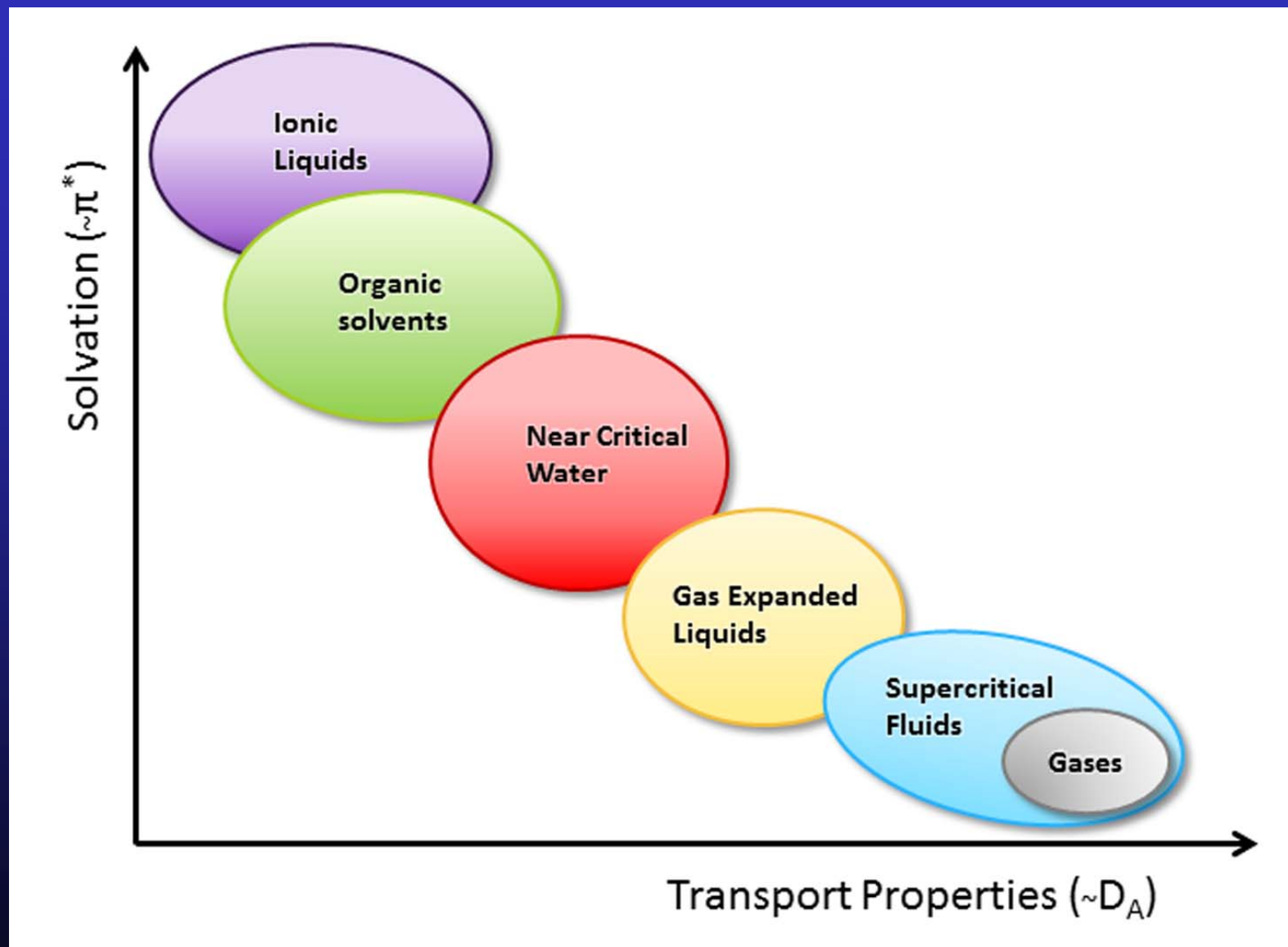
<http://www.cial.uam-csic.es/pagperso/foodomics>







SOLVENTS FOR SUSTAINABLE CHEMICAL PROCESSES



CHALLENGES IN THE DEVELOPMENT OF GREEN EXTRACTION PROCESSES

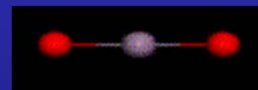
FAST

SELECTIVE

GREEN



COST-EFFECTIVE



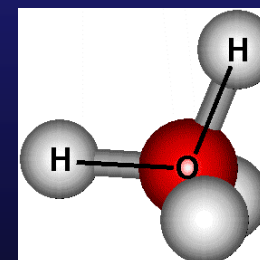
HIGH YIELDS

SUSTAINABLE

EFFICIENT



SUSTAINABLE
PROCESSES



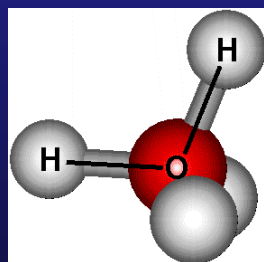
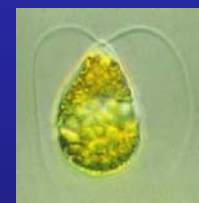
Without organic
solvents

CHALLENGE EXTRACTION BIOACTIVE COMPOUNDS FROM NATURAL SOURCES THROUGH GREEN PROCESSES

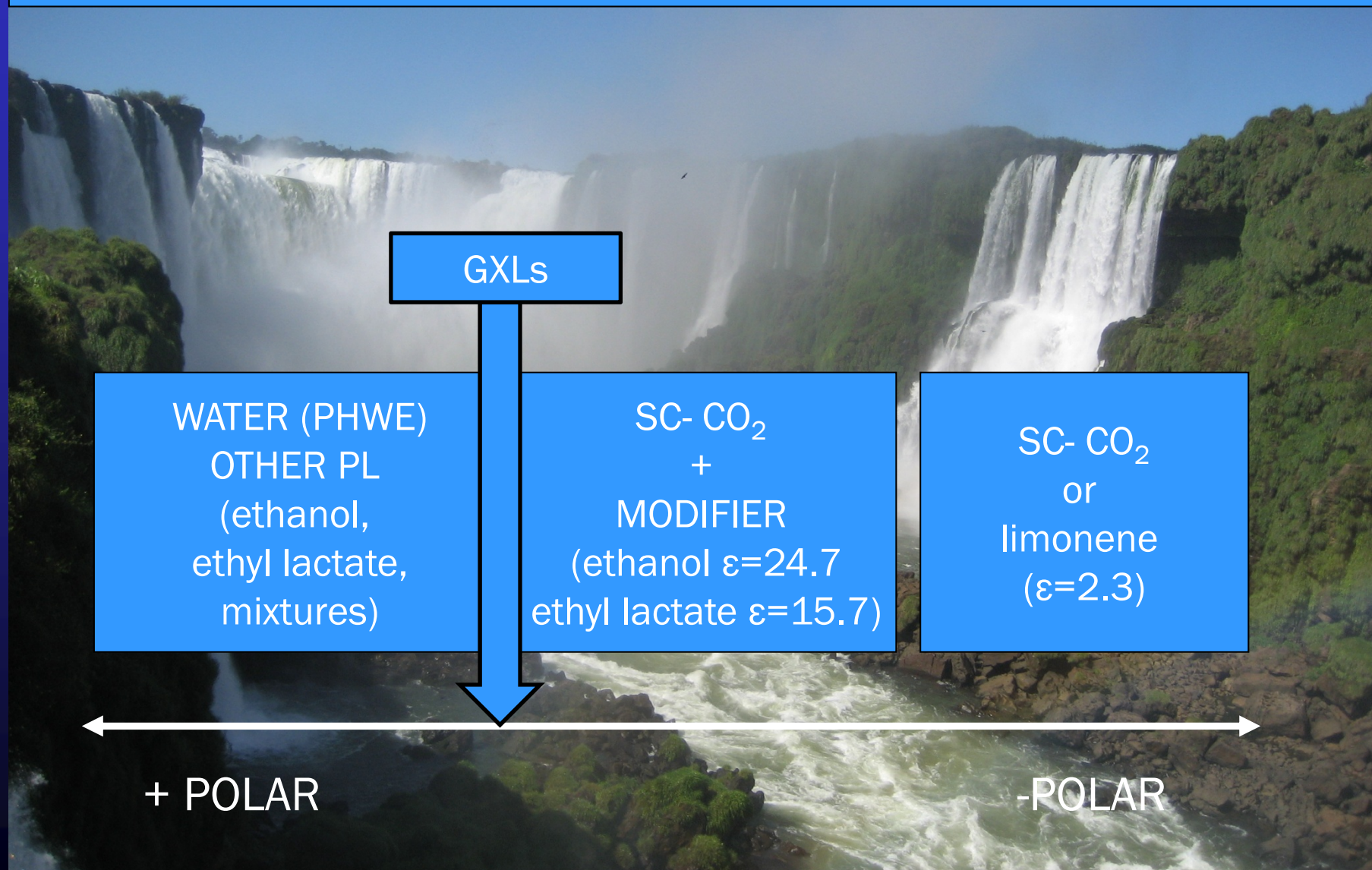


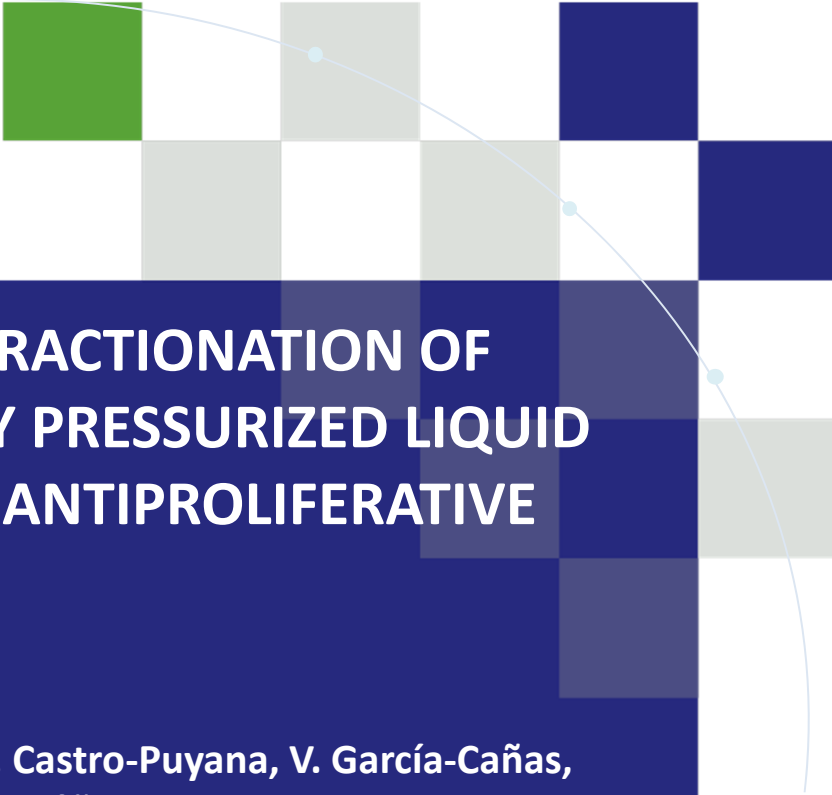
INTENSIFICATION OF
PROCESSES

PRESSURE
TEMPERATURE
MICROWAVES
ENZYMES



“GREEN” COMPRESSED FLUIDS AND ASSOCIATED TECHNOLOGIES





SUPERCritical ANTISOLVENT FRACTIONATION OF ROSEMARY EXTRACTS OBTAINED BY PRESSURIZED LIQUID EXTRACTION TO ENHANCE THEIR ANTIPROLIFERATIVE ACTIVITY

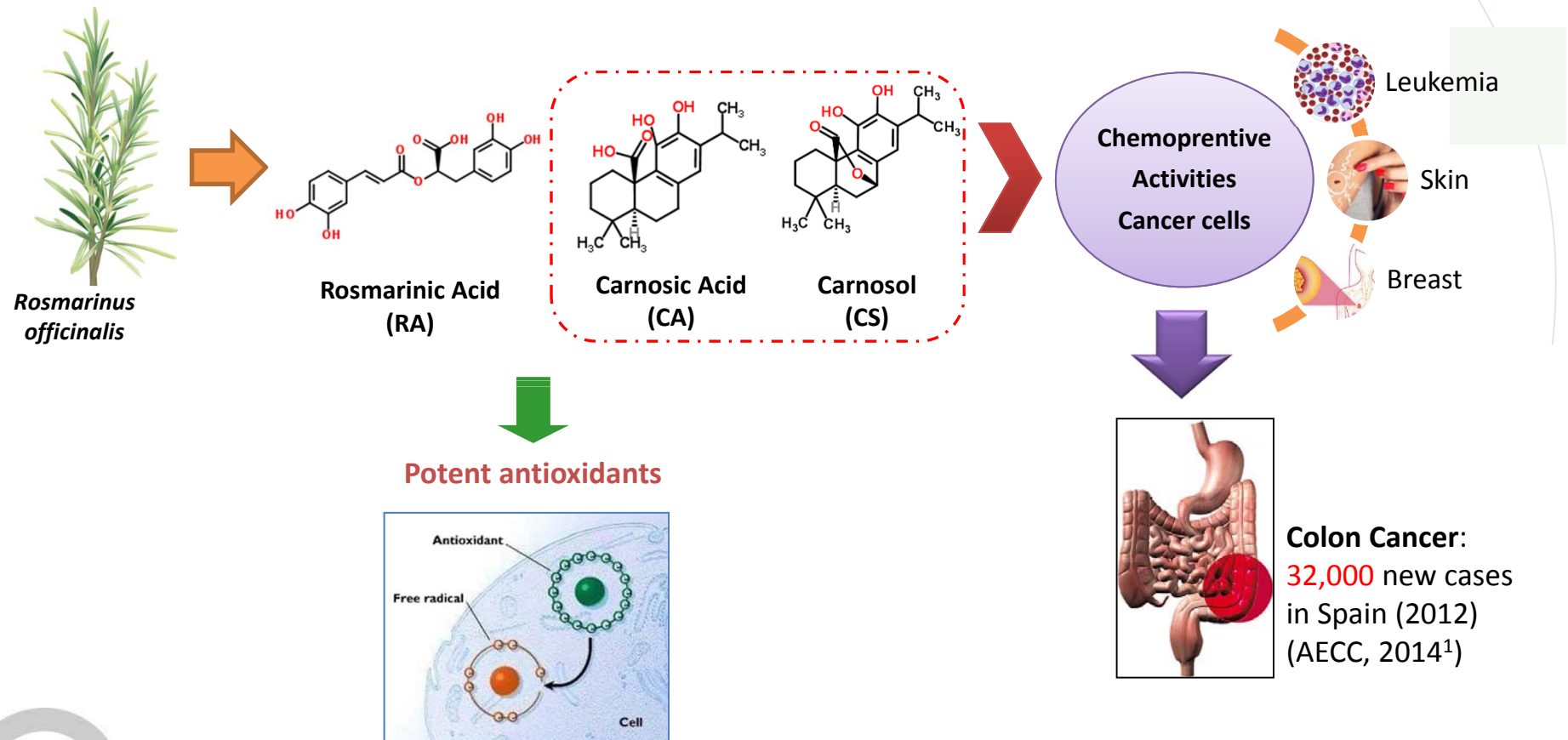
**A. P. Sánchez-Camargo, J. A. Mendiola, A. Valdés, M. Castro-Puyana, V. García-Cañas,
A. Cifuentes, M. Herrero, E. Ibáñez**

Laboratory of Foodomics, Institute of Food Science Research (CIAL, CSIC), Madrid, Spain.



INTRODUCTION

ROSEMARY: Polyphenols with anti-proliferative effect *in-vitro* on human cancer cells



¹AECC, Asociación Española Contra el Cancer

INTRODUCTION



Our approach :

Find new strategies
using green
processes directed
to the enrichment
of polyphenols

SFE fractionation



CA+CS (ca. 40-45% w/w)

Antiproliferative activity: 2-fold comparing with the single-step process



INTRODUCTION

Pressurized Liquid Extraction Vs SFE

Journal of Chromatography A, 1217 (2010) 2512–2520

Contents lists available at ScienceDirect

Journal of Chromatography A

journal homepage: www.elsevier.com/locate/chroma

Green processes for the extraction of bioactives from Rosemary: Chemical and functional characterization via ultra-performance liquid chromatography-tandem mass spectrometry and in-vitro assays

M. Herrero^{a,b}, M. Plaza^b, A. Cifuentes^{b, F. J. Sánchez}

PLE
EtOH/H₂O
150-200°C (100bar)

RA

CA+CS

Genes Nutr (2013) 8:43–60
DOI 10.1007/s12263-012-0311-9

RESEARCH PAPER

Effect of rosemary polyphenols on human colon cancer cells: transcriptomic profiling and functional enrichment analysis

Alberto Valdés · Virginia García-Cañas ·
Lourdes Rocamora-Reverte · Ángeles Gómez-Martínez ·
José Antonio Ferragut · Alejandro Cifuentes

2314

Electrophoresis 2012, 33, 2314–2327

Alberto Valdés¹
Carolina Simó¹
Clara Ibáñez¹
Lourdes Rocamora-Reverte²
José Antonio Ferragut²
Virginia García-Cañas¹
Alejandro Cifuentes¹

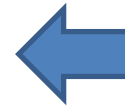
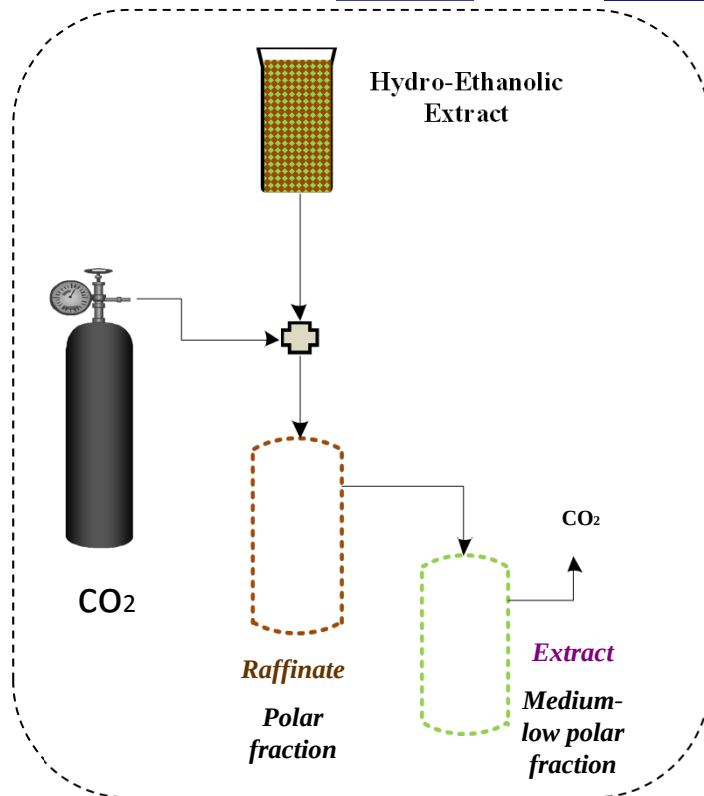
Research Article

Effect of dietary polyphenols on K562 leukemia cells: A Foodomics approach



INTRODUCTION

Supercritical Antisolvent Fractionation (SAF)



Other alternative approach

Advantages of SAF

- ✓ Able to work in continuous mode
- ✓ Relative amount of polar/non-polar compounds can be predicted (fluid phase equilibrium)
- ✓ No use of toxic solvents



INTRODUCTION

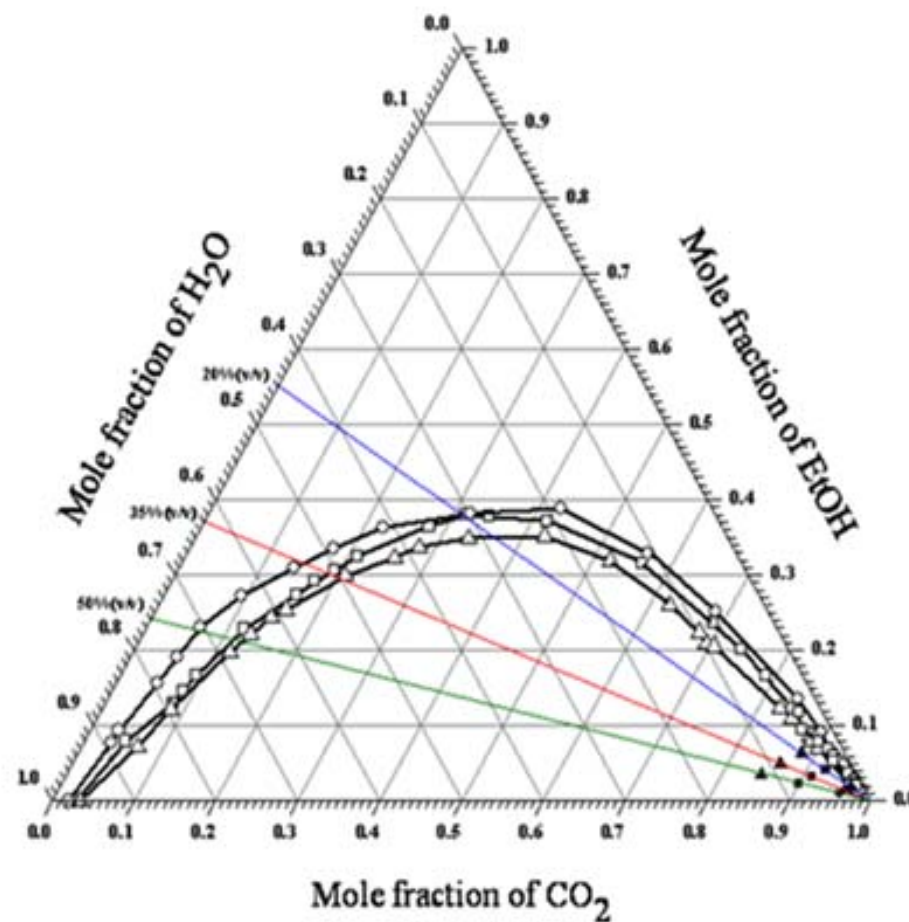
Phase equilibrium for CO₂-Ethanol-Water

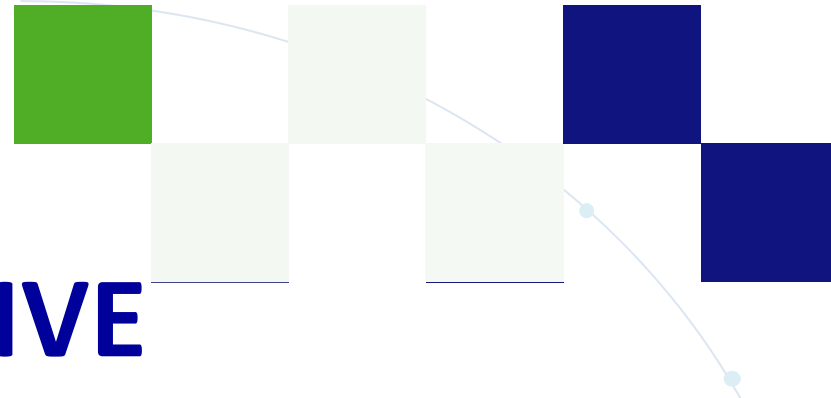
Solvent selectivity & ethanol partition coefficients

Main influencing factors involved:



Optimization according to the compounds' nature





OBJECTIVE

To optimize the single-step supercritical antisolvent fractionation (SAF) of a rosemary PLE extract (obtained using a mixture of ethanol and water as extracting solvent), in order to produce a CA+CS-enriched fraction which is expected to be more active against human colon cancer cells (HT-29)



Workflow

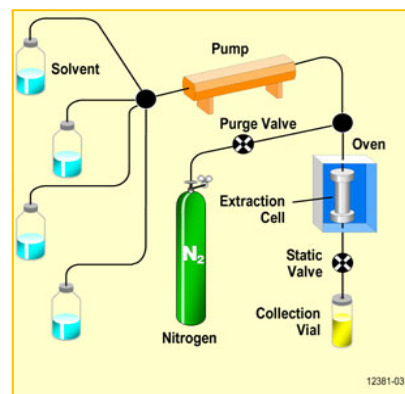
Rosemary
leaves



**Dried by sunlight
+ Grinded** (500-999 μ m)



Pressurized Liquid Extraction (PLE)

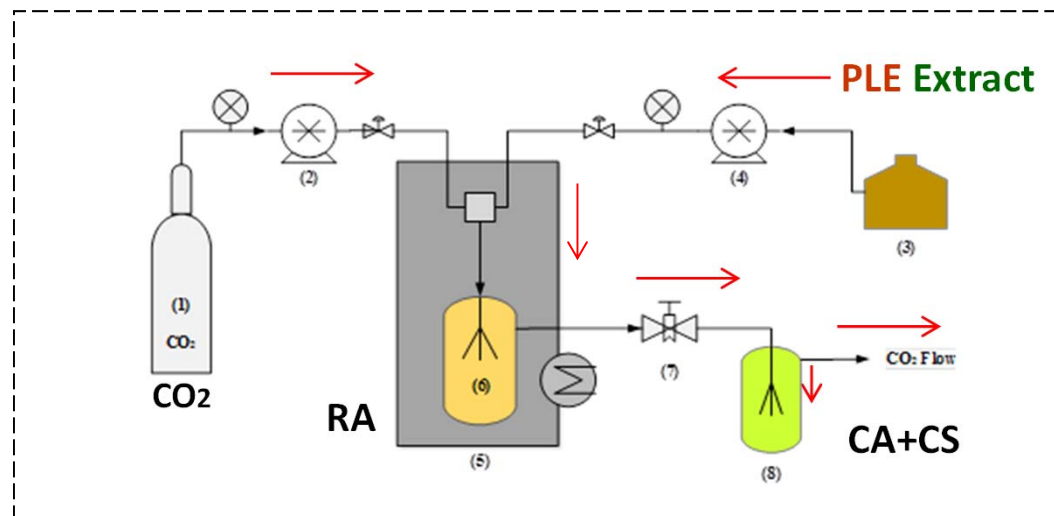


T = 150°C
P = 100 bar
t = 20 min
Ethanol: water (80:20)



Supercritical Antisolvent Fractionation (SAF)

- T=40°C
- CO₂ flow = 2mL/min
- Fractionation time = 120 min





Optimization of SAF Conditions

3-level factorial design (2^3)
including 3 central points
Surface Response Methodology



Experimental Factors

Variables	Low	High	Unit
Pressure	100	300	Bar
% H ₂ O in feed	20	50	% (v/v)
Feed/SC-CO ₂	0.025	0.1	-



Response variables

Response	Unit
RA and CA+CS	mg/g
Total Phenolic Content	mg GAE/g extract
Antioxidant Activity	mMol Trolox/g extract
EC ₅₀	µg/mL
Cell Viability	%



Multiple Response Optimization



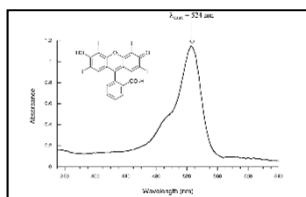
Methodology

PLE Hydro-alcoholic extract – raffinate - extract



Total phenols content

Folin-Ciocalteu



Antioxidant Activity

In vitro assays

TEAC Assay

DPPH radical EC50

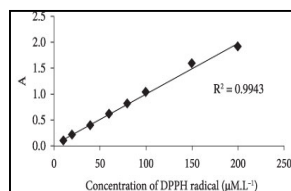
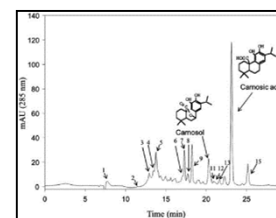


Figure 2. Absorbance of DPPH radical solutions prepared in methanol

UHPLC-MS

Quantification of phenolic compounds

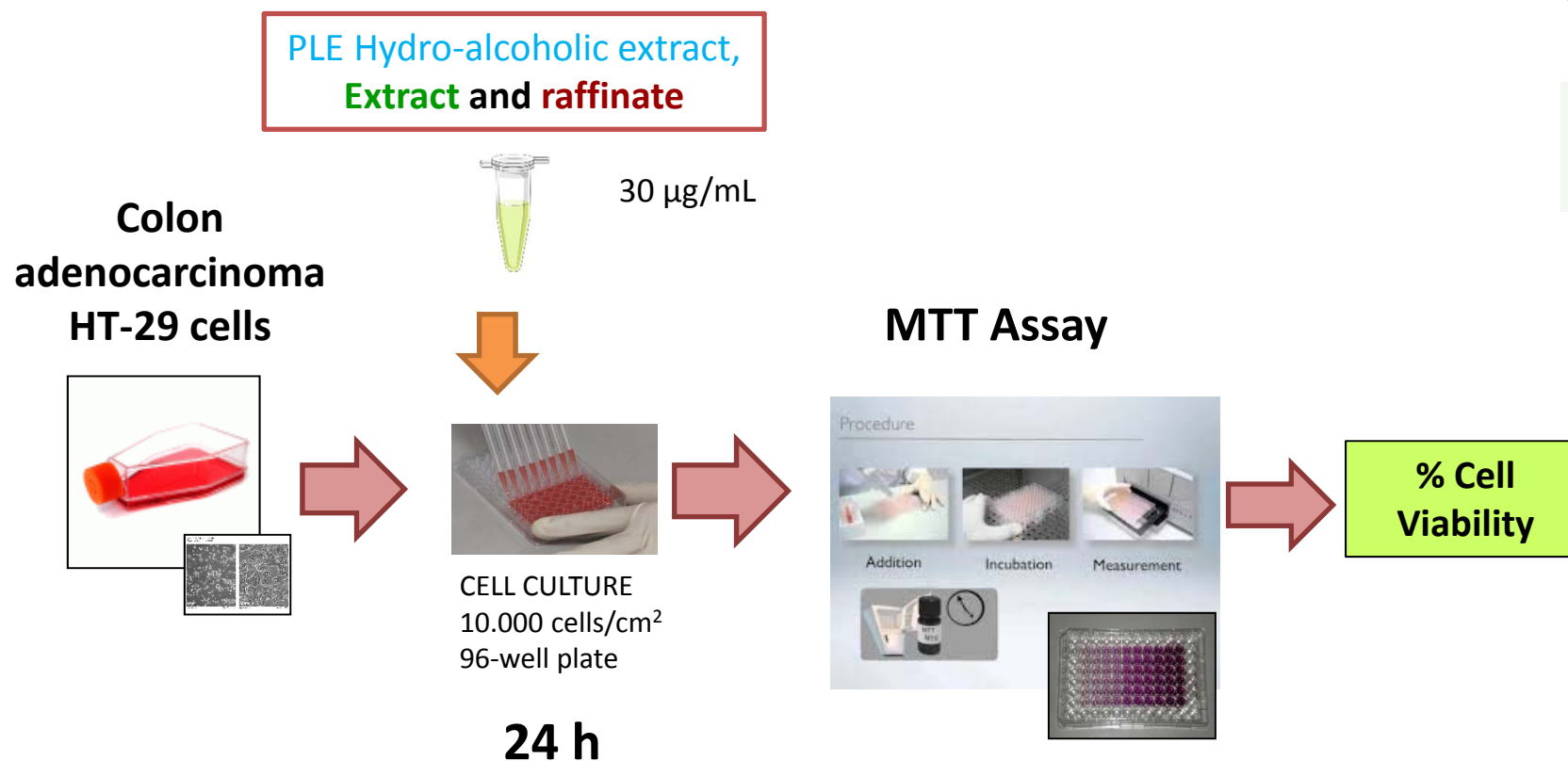


**Rosmarinic Acid
Carnosic Acid
Carnosol**



Responses

- ❖ Anti-proliferative activity against human colon cancer cells.



RESULTS



PLE

*rosemary
extraction:
upstream process*



+

SAF

*Supercritical Antisolvent
Fractionation process:
downstream process*



PLE rosemary extraction: upstream process

PLE Rosemary Extract Characterization



Yield: 39.86 % (w/w)

Rosmarinic Acid 25.1 mg/g

Carnosic Acid 109.0 mg/g

Carnosol 20.5 mg/g

Total Phenolic Content
208.32 mg GAE/g

Antioxidant Activity
TEAC : 2.33 mM TE/g extract d.w.b

EC₅₀ = 8.51 µg/mL

%Cell Viability = 79



RESULTS



PLE

***rosemary
extraction:
upstream process***



+



SAF

***Supercritical Antisolvent
Fractionation process:
downstream process***



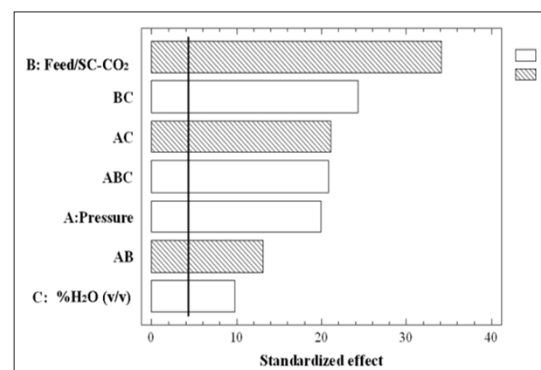
Optimization of the Supercritical Antisolvent Fractionation process: downstream process

RAFFINATE

Experim.	P (bar)	Feed/ SC-CO ₂	Water in feed (% v/v)	Recovery (% wt.)	RA (mg/g)	CS (mg/g)	CA (mg/g)	TPC (mg GAE/ g extract)	TEAC (mM TE/g extract)	EC50 (mg/mL)	Cell Viability % (± 95%CI)
1	100	0.0250	50	78,7	40.03	8.94	14.83	272.46	3.06	6.29	74.2 ± 2.2
2	100	0.1000	20	93,8	9.98	17.23	87.07	224.27	2.52	8.52	65.0 ± 1.9
3	300	0.1000	20	76,5	14.06	5.97	19.43	239.83	2.58	9.01	72.6 ± 2.6
4	300	0.1000	50	87,7	33.67	4.40	13.74	234.59	2.71	7.95	79.2 ± 1.6
5	100	0.1000	50	96,7	29.90	13.21	49.99	245.20	2.75	8.21	86.0 ± 1.5
6	300	0.0250	50	96,0	34.92	4.58	14.34	239.14	2.64	5.89	88.4 ± 2.7
7 (CP)	200	0.0625	35	84,0	31.95	10.38	22.22	237.46	2.72	8.35	92.7 ± 2.4
8	100	0.0250	20	95,7	24.15	15.61	68.84	195.77	2.27	6.04	77.4 ± 2.7
9 (CP)	200	0.0625	35	83,1	32.82	11.39	23.80	234.11	2.68	7.86	106.0 ± 3.2
10	300	0.0250	20	84,7	67.66	8.64	34.80	340.67	4.16	9.32	82.1 ± 3.5
11(CP)	200	0.0625	35	85,6	31.18	11.83	22.38	243.34	2.93	7.87	94.5 ± 2.5

(a) RA relative amount

2.7-fold higher
compared to PLE
feed extract



Optimization of the Supercritical Antisolvent Fractionation process: downstream process

EXTRACT

Experim.	P (bar)	Feed/ SC-CO ₂	Water in feed (% v/v)	Recovery (% wt)	RA (mg/g)	CS (mg/g)	CA (mg/g)	TPC (mg GAE/ g extract)	TEAC (mM TE/ g extract)	EC50 (µg/mL)	Cell Viability % (± 95%CI)	Recovery %CA+CS (wt.)
1	100	0.0250	50	21,3	< LOQ	132.30	345.80	178.82	2.58	4.95	16.9 ± 2.3	78,5
2	100	0.1000	20	6,2	< LOQ	36.24	120.63	123.90	1.84	9.71	80.6 ± 3.7	7,6
3	300	0.1000	20	23,5	< LOQ	66.28	223.06	142.18	2.01	8.04	62.9 ± 1.9	52,5
4	300	0.1000	50	12,3	< LOQ	84.59	247.71	184.47	2.74	6.45	26.0 ± 1.6	31,5
5	100	0.1000	50	3,3	< LOQ	60.52	341.95	158.97	2.46	6.51	22.0 ± 1.9	10,3
6	300	0.0250	50	4,0	< LOQ	80.84	183.71	151.91	2.37	7.65	31.6 ± 1.9	16,5
7 (CP)	200	0.0625	35	16,0	< LOQ	144.15	197.30	148.09	2.17	8.49	45.6 ± 4.1	22,8
8	100	0.0250	20	4,3	< LOQ	24.33	108.14	117.60	1.75	11.65	36.4 ± 1.5	4,2
9 (CP)	200	0.0625	35	16,9	< LOQ	152.51	189.54	157.74	1.96	8.56	57.1 ± 3.9	24,0
10	300	0.0250	20	15,3	< LOQ	95.21	188.48	152.02	1.93	8.48	51.1 ± 1.4	31,8
11(CP)	200	0.0625	35	14,4	< LOQ	151.29	193.88	159.32	2.02	8.08	46.3 ± 2.4	20,7

47,81% (w/w) CA+CS
3.7-fold higher
compared to PLE feed
extract

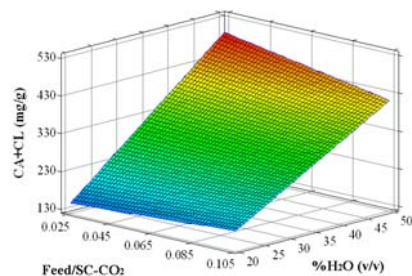
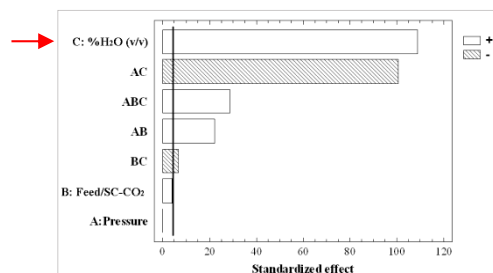
Improved Anti-proliferative activity :
SCFE Single-Step: 64.5% (33% CA+ CS)
Two-sequential steps: 38.7% (40% CA+CA)
Supercritical Antisolvent Fractionation: 16.9%



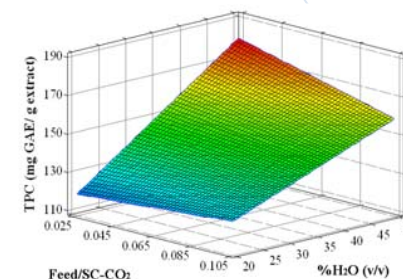
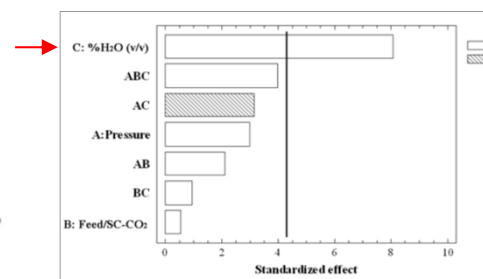
Optimization of the Supercritical Antisolvent Fractionation process: downstream process

EXTRACT

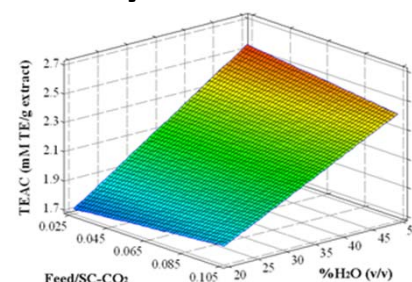
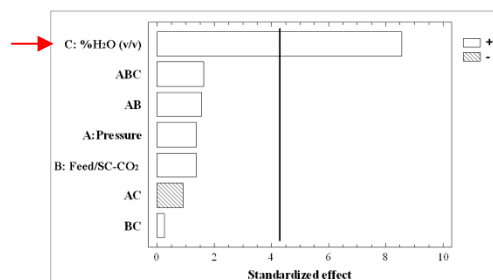
CA+CS relative amount



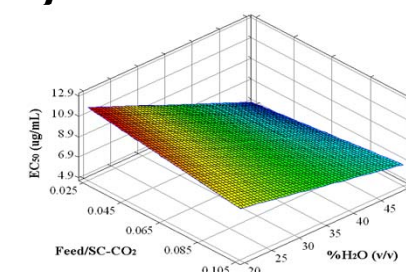
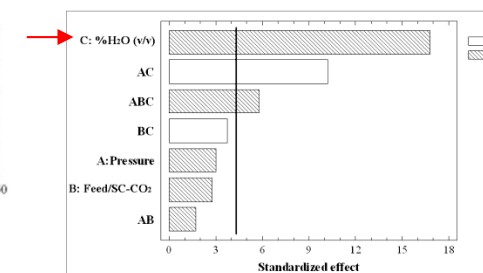
Total Phenolic Content (TPC)



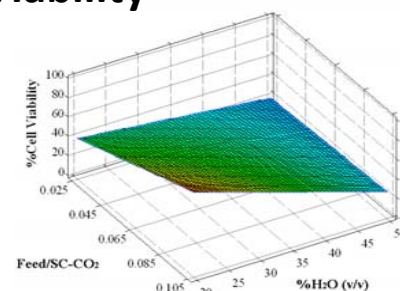
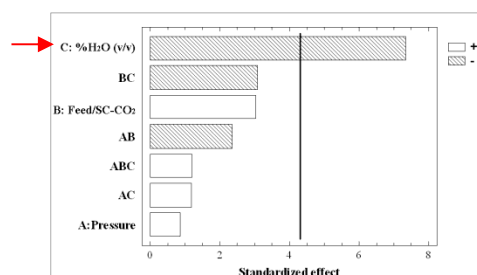
Antioxidant Activity TEAC



Antioxidant activity DPPH



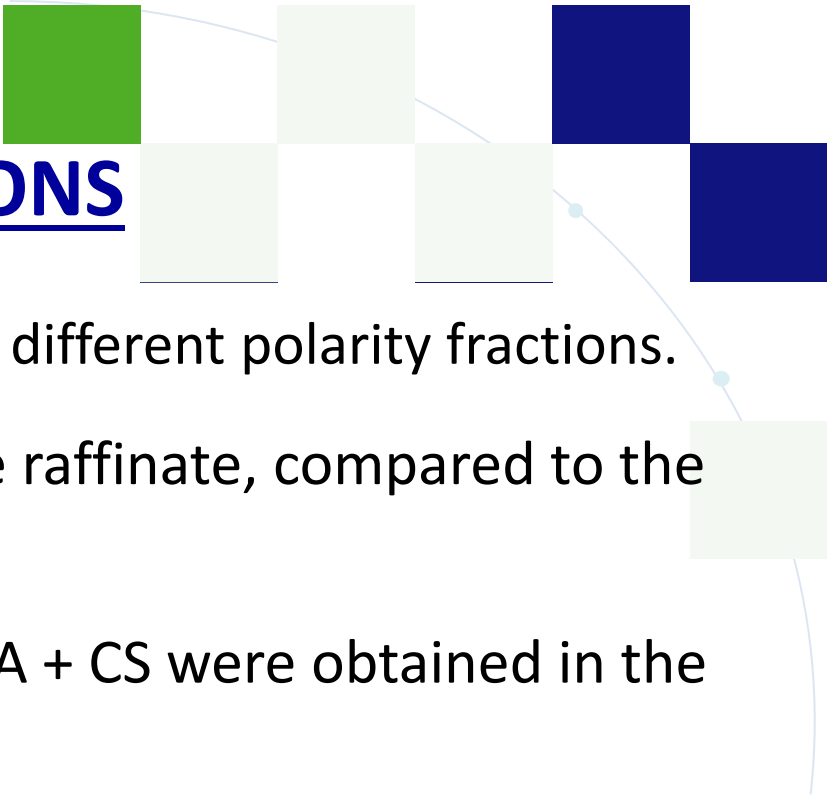
%Cell Viability



Optimal conditions

P= 100 bar
Feed /SC-CO₂ =0.025
%H₂O in feed (v/v) =50





CONCLUSIONS

- ❖ Integrated Process: PLE + SAF → two different polarity fractions.
- ❖ RA was concentrated 2.7-fold in the raffinate, compared to the feed.
- ❖ Enriched fractions with up to 48% CA + CS were obtained in the extract.
- ❖ Response surface methodology was used to optimize fractionation conditions:
 - P=100 bar
 - Feed/SC-CO₂ =0,025
 - %Water in feed=50% (v/v)
- ❖ Anti-proliferative activity with 17% of cell survival after 24 h of treatment



Contents lists available at ScienceDirect

The Journal of Supercritical Fluids

journal homepage: www.elsevier.com/locate/supflu



Supercritical antisolvent fractionation of rosemary extracts obtained by pressurized liquid extraction to enhance their antiproliferative activity

A.P. Sánchez-Camargo^a, J.A. Mendiola^a, A. Valdés^a, M. Castro-Puyana^b, V. García-Cañas^a, A. Cifuentes^a, M. Herrero^a, E. Ibáñez^{a,*}

^a Laboratory of Foodomics, Institute of Food Science Research (CIAL, CSIC-UAM), Nicolas Cabrera 9, Campus de Cantoblanco, 28049 Madrid, Spain

^b Department of Analytical Chemistry, Physical Chemistry and Chemical Engineering, Faculty of Biology, Environmental Science and Chemistry, University of Alcalá, Ctra. Madrid-Barcelona, Km. 33.600, 28871 Alcalá de Henares, Community of Madrid, Spain





CIAL

DEVELOPMENT OF NEW STRATEGIES OF INTEGRATED GREEN PROCESSES FOR OBTAINING PHLOROTANNIN-ENRICHED EXTRACTS FROM BROWN ALGAE

Cystoseira abies-marina.

A. P. Sánchez-Camargo, L. Montero, A. Cifuentes, M. Herrero, E. Ibáñez.



Laboratory of Foodomics,

Institute of Food Science Research (CIAL, CSIC), Madrid, Spain

<http://www.cial.uam-csic.es/pagperso/foodomics/>

INTRODUCTION

Cystoseira abies -marina:



- Most available species living on Mediterranean Sea and Atlantic Ocean ecosystems
- Produced to face biotic and abiotic stress conditions factors



DEFENSIVE METABOLITES

PHLOROTANNINS

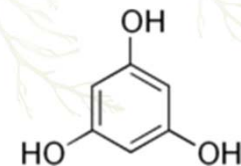
→ Phlorethols & fuhalols (ether linkages)

→ Fucols (phenyl linkages)

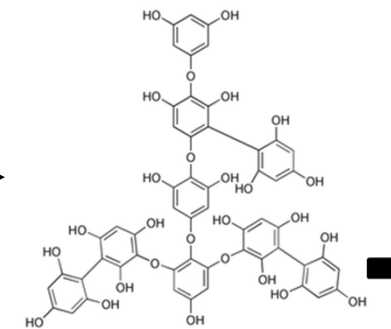
→ Fucophlorethols (ether and phenyl linkages)

→ Eckols (benzodioxin linkages)

Antioxidant, antimicrobial, immunomodulatory, anticarcinogenic, anti-inflammatory, among others



Phloroglucinol

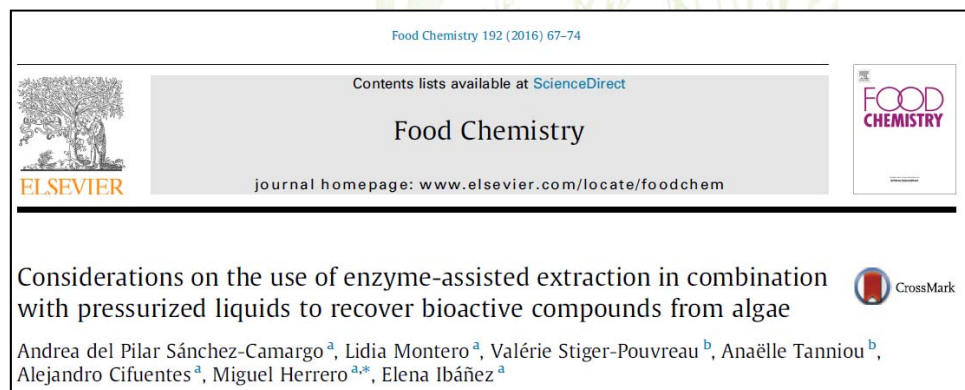


MW 126 Da to 650 kDa

INTRODUCTION

Foodomics Laboratory approach:

1. EXTRACTION



Optimization extraction conditions

- Enzymes: Proteases & Carbohydrases

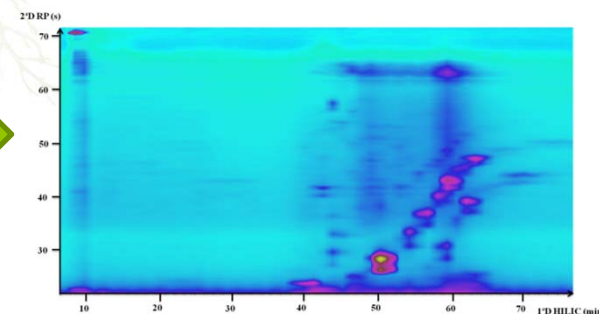
- Pressurized Liquid Extraction (PLE) ★

seaweed
extract

2. CHARACTERIZATION



Two-dimensional liquid chromatography LC X LC-MS/MS



X axis → D1 HILIC (diol) → Degree of polymerization

Y axis → D2 RP (C₁₈) → Hydrophobicity

INTRODUCTION

3. BIOACTIVITY ANALYSIS

Journal of Chromatography A, 1428 (2016) 115–125

Contents lists available at ScienceDirect

Journal of Chromatography A

journal homepage: www.elsevier.com/locate/chroma

ELSEVIER

CrossMark

Anti-proliferative activity and chemical characterization by comprehensive two-dimensional liquid chromatography coupled to mass spectrometry of phlorotannins from the brown macroalga *Sargassum muticum* collected on North-Atlantic coasts

Lidia Montero^a, Andrea P. Sánchez-Camargo^a, Virginia García-Cañas^a, Anaëlle Tanniou^b, Valérie Stiger-Pouvreau^b, Mariateresa Russo^c, Luca Rastrelli^d, Alejandro Cifuentes^a, Miguel Herrero^{a,*}, Elena Ibáñez^a

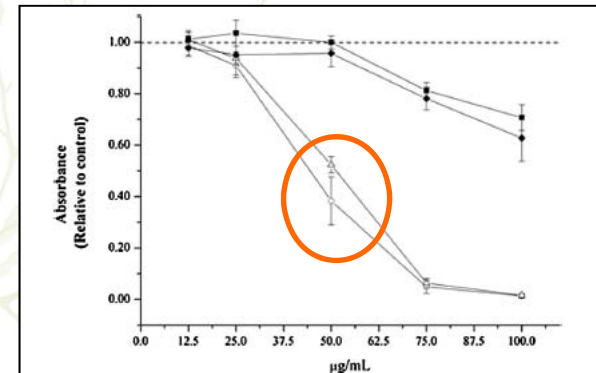
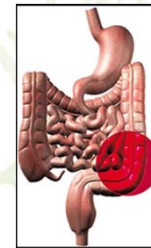


Fig. 4. HT-29 cell viability upon treatment for 24 h with different concentrations of N1 (circle), N2 (triangle), P1 (square) and P2 (diamond) extracts. Error bars are given as 95% confidence interval.

4. PHLOROTANNINS PURIFICATION



Seaweed
extracts

Lipids
Ash
Proteins
Carbohydrates

LIQUID / LIQUID PURIFICATION

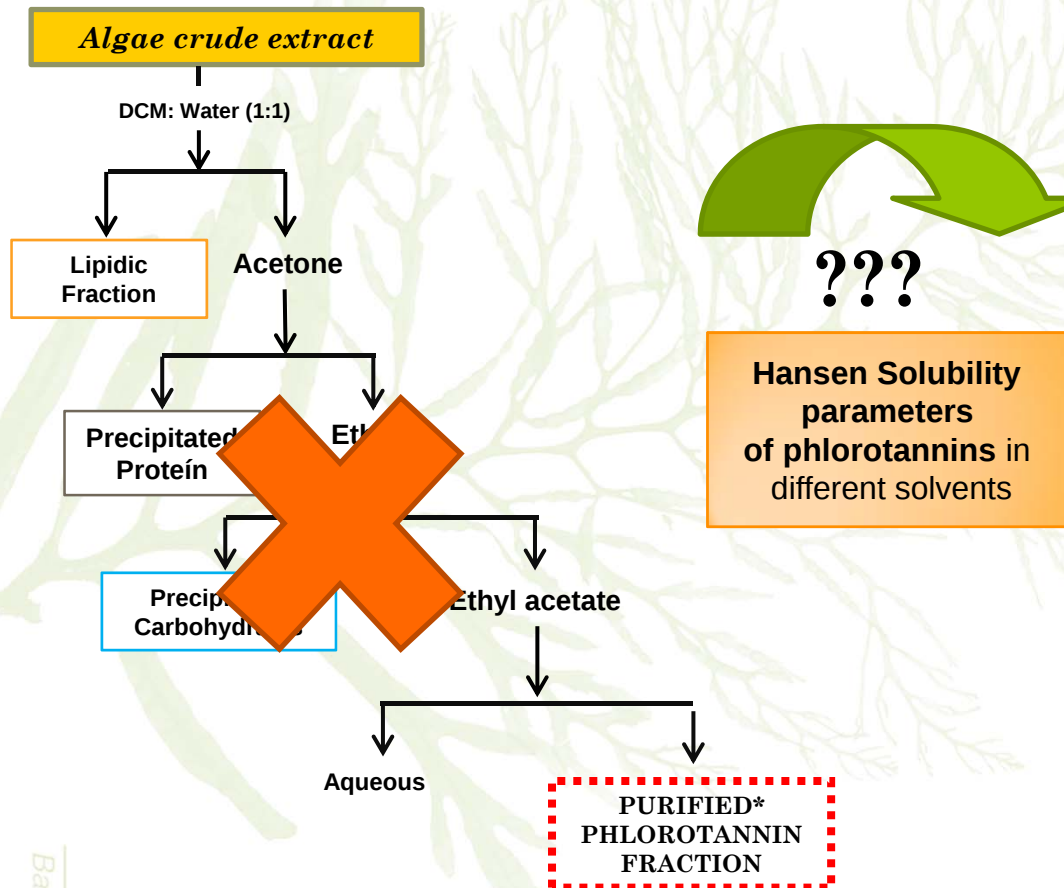
DCM
Acetone
Ethyl Acetate



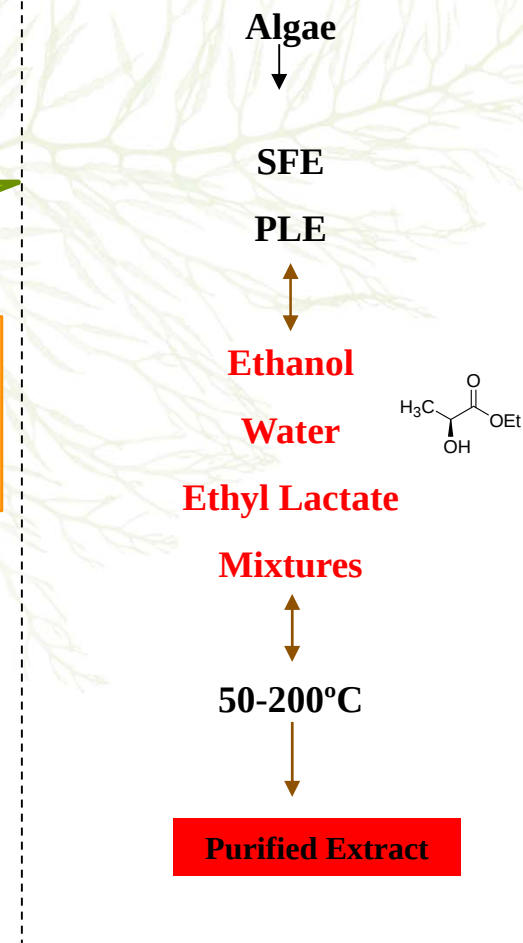
INTRODUCTION

Phlorotannin Algae Purification

Step by step L/L purification



Green Purification - Proposal



INTRODUCTION

HANSEN SOLUBILITY PARAMETERS (HSP) (1966)

Numerical estimate of the degree of interaction between materials

“like dissolves like”

$$E/V = E_D/V + E_P/V + E_{HB}/V$$

D - Dispersion or non-polar (Van der Waals)

P - Polar (Dipole moment)

H - Hydrogen Bonds (Electron Interchange)

V - Molar Volume

$$\delta^2 = \delta_D^2 + \delta_P^2 + \delta_{HB}^2 \quad (1)$$

INTRODUCTION

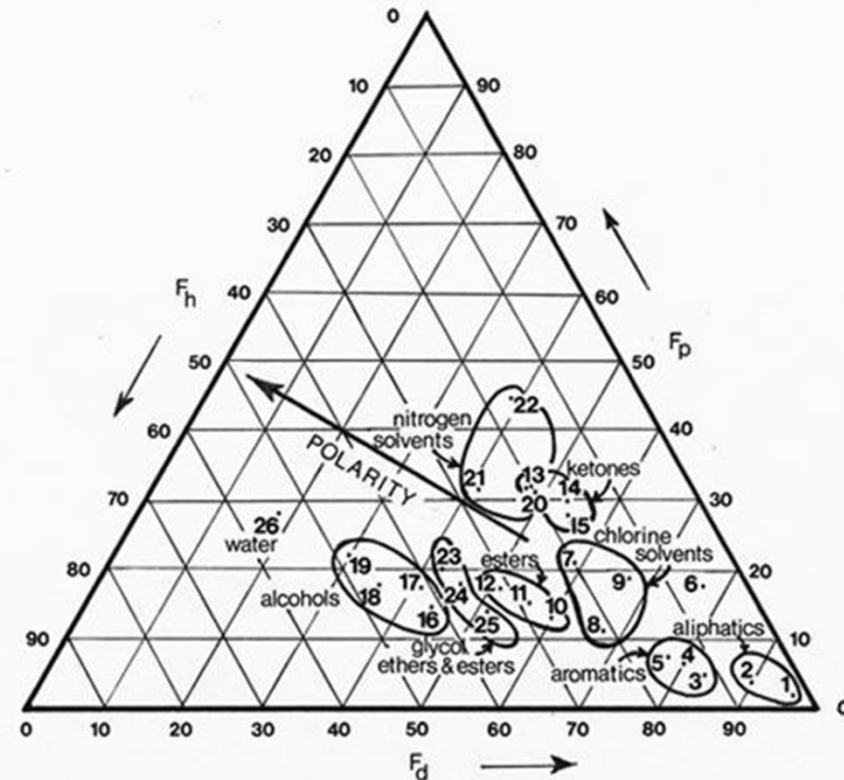
Teas (1968) : Triangular Plot for Solvent Selection

MODIFICATION OF HANSEN PARAMETERS

$$F_d = \delta_D / (\delta_D + \delta_P + \delta_{HB}) \quad (2)$$

$$F_p = \delta_P / (\delta_D + \delta_P + \delta_{HB}) \quad (3)$$

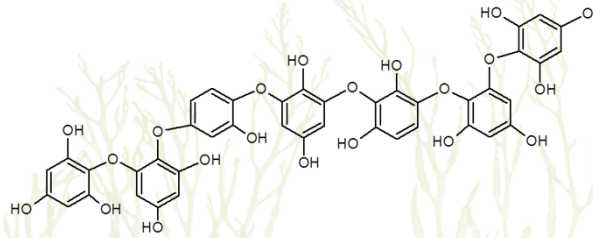
$$F_h = \delta_H / (\delta_D + \delta_P + \delta_{HB}) \quad (4)$$



INTRODUCTION

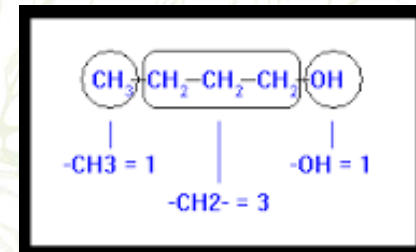
No experimental data

δ_D , δ_P , δ_H ???



GROUP CONTRIBUTION METHODS

Additive rules



Thermodynamic properties
 T_c , P_c , V_m

Rackett method (1970)
Fedors method (1974)
Joback method (1987)

Solubility parameters

- Hansen-Beerbower (1966)
- Fedors (1974)
- Hoy (1989)
- Hoftyzer and Van Krevelen (1997)

**Subcritical & Supercritical
conditions $f(T_c)$**

- Jayasri and Yaseen (1980)
- Williams et al. (2004)

Chitin/Chitosan/Antioxidants

OBJECTIVE

To develop a new extraction strategy using the estimation of Hansen solubility parameters of phlorotannins in green solvents to obtain enriched extracts from brown algae *Cystoseira abies-marina*

Bar = 1"

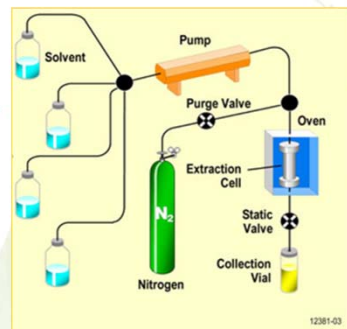


Workflow



Dried *cystoseira abies-marina*

Pressurized Liquid Extraction (PLE)



T = 100°C, 160°C
P = 100 bar
t = 20 min

Solvents:

EtOH:Water (95:5)
Acetone:Water (70:30)

PURIFIED* PHLOROTANNIN FRACTION

Characterization

Phlorotannin Content
DMBA Analysis
(mg Phloroglucinol
Equivalent/g extract
(515 nm))



Comprehensive two-
dimensional liquid
chromatography
LCxLC-MS
(HILIC x RP)



Cystoseira crude extract

Phlorotannin Content
DMBA Analysis
(mg PGE/g extract)

DCM: Water (1:1)

Lipidic
Fraction

Aqueous

Acetone (3:1)

Precipitated
Protein

Acetonic fraction
(Evaporation and
suspension in water)

EtOH (3:1)

Precipitated
Carbohydrates

Ethanollic fraction
(Evaporation and
suspension in water)

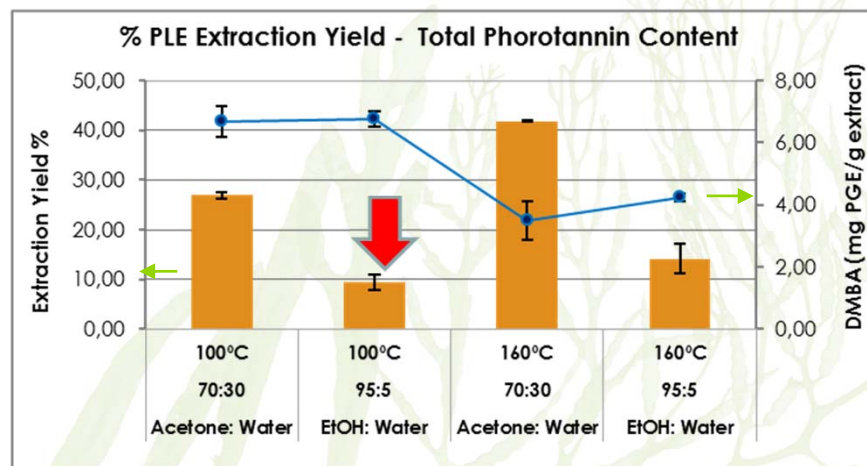
Ethyl acetate (1:1)

Aqueous

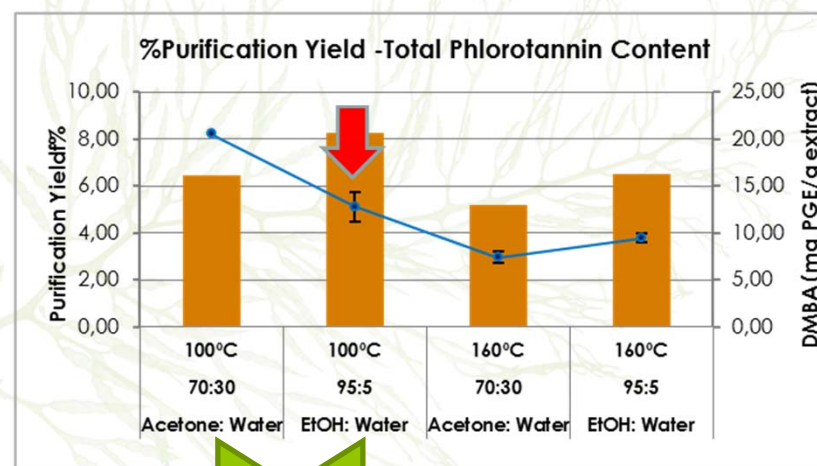
PURIFIED*
PHLOROTANNIN
FRACTION
(Evaporation and
suspension in water)

RESULTS : PLE Extraction

Before purification



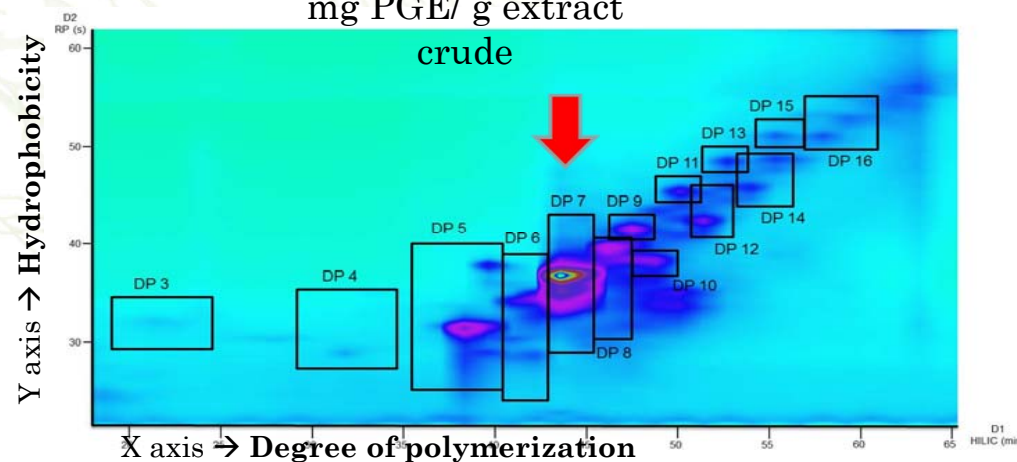
After purification



EtOH: Water 95:5 (100°C) sample
132 vs. 106
mg PGE/ g extract

LCxLC-MS/MS

Phloretols
3-16 units
Polimerization Degree

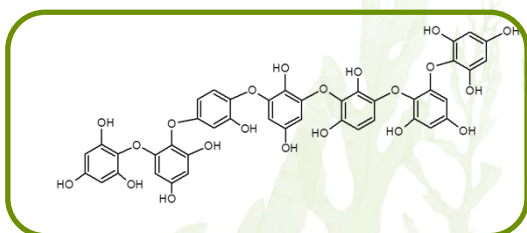


Bar = 1"

Solubility parameters estimation

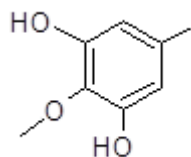
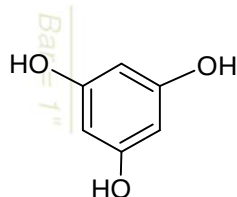
GROUP CONTRIBUTION METHODS: Solute

Heptaphloretol



Atomic group contributions

Atom or group	No.
-CH=	15
>C=	27
-O-	6
-OH	15
Ring	7



Critical property data → Joback method (1987)

$$T_c[K] = T_b \left[0.584 + 0.965 \sum T_{c,i} - \left(\sum T_{c,i} \right)^2 \right]^{-1} \quad (5)$$

Molar Volume → Fedors method (1987)

$$V = \sum V_i n_i \quad (6)$$

Solubility parameters → Hansen (1966)

$$\frac{E}{V} = \frac{E_d}{V} + \frac{E_p}{V} + \frac{E_{hb}}{V} \quad \delta_T = \sqrt{\delta_d + \delta_p + \delta_{hb}} \quad (7)$$

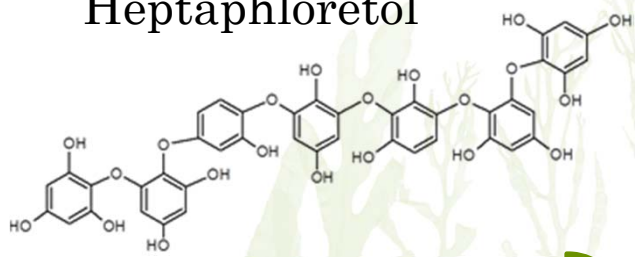
Temperature dependence of HSP → Jayasri and Yaseen (1980)

$$\frac{\delta_2}{\delta_1} = \left(\frac{1-T_{r2}}{1-T_{r1}} \right)^{0.34} \quad T_r = \frac{T}{T_c} \quad (8)$$

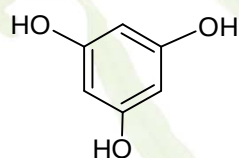
RESULTS : Hansen Solubility parameters

Solute

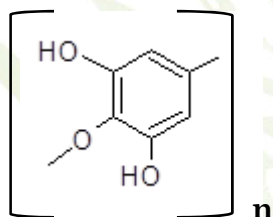
Heptaphloretol



T (°C)	δ_D	δ_P	δ_{HB}	δ_T
25	32,3	15,5	33,8	49,3
100	32,1	15,5	33,6	49,0
200	31,8	15,3	33,4	48,6



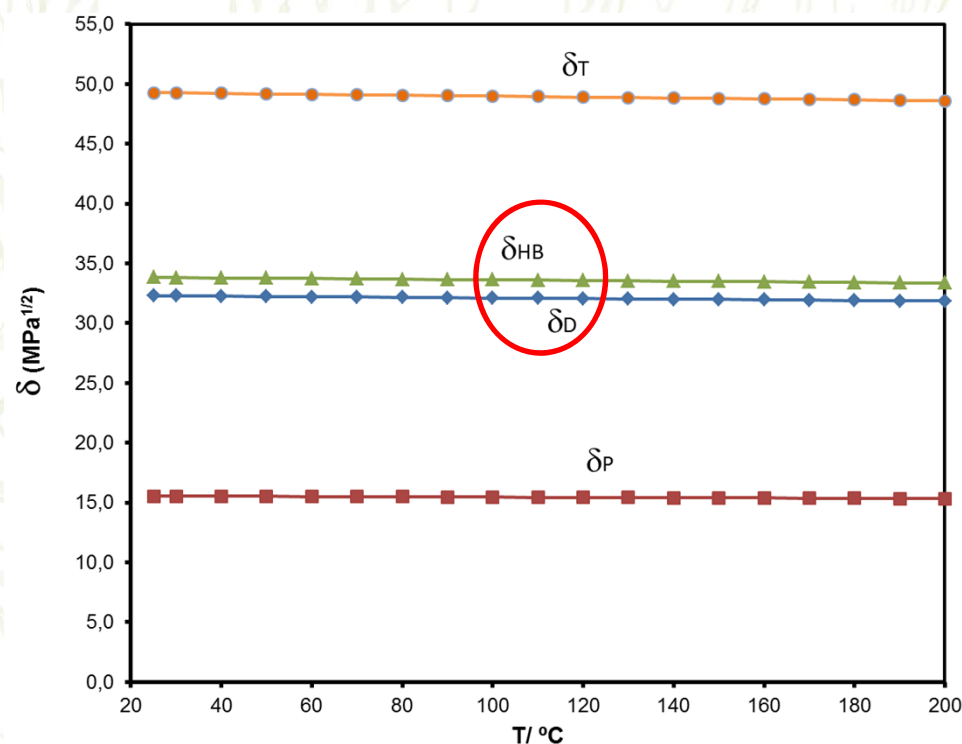
Phloroglucinol



Monomeric unit

Bar = 1''

Partial solubility parameters for
Phloroethol 7DP
Jayasri and Yaseen (1980)



No dependence of $f(T)$

Solubility parameters estimation

GROUP CONTRIBUTION METHODS: Solvents

Solvents

- Ethanol
- Water
- Ethyl Lactate
- CO₂
- CO₂+ETOH

Physical properties:

Rackett equation & Gunn–Yamada

$$V(T) = \frac{f(T)}{f(T^R)} V^R \quad f(T) = H_1(1 - \omega H_2) \quad (8)$$

Solubility parameters → Hansen (1966)

$$\delta_T = \sqrt{\delta_d + \delta_p + \delta_h} \quad \delta_{i,mix} = x_1 \cdot \delta_{i,1} + x_2 \cdot \delta_{i,2} \quad i=d,p,h \quad (9)$$

Solubility parameters for
subcritical & supercritical → Williams et al., 2004
conditions

$$\frac{\delta_{D,ref}}{\delta_D} = \left(\frac{V_{ref}}{V} \right)^{-1.25} \quad \frac{\delta_{P,ref}}{\delta_P} = \left(\frac{V_{ref}}{V} \right)^{-0.5} \quad (10)$$

$$\frac{\delta_{D,ref}}{\delta_D} = \exp \left[-1,32 \cdot 10^{-3} (T_{ref} - T) - \ln \left(\frac{V_{ref}}{V} \right)^{0.5} \right]$$

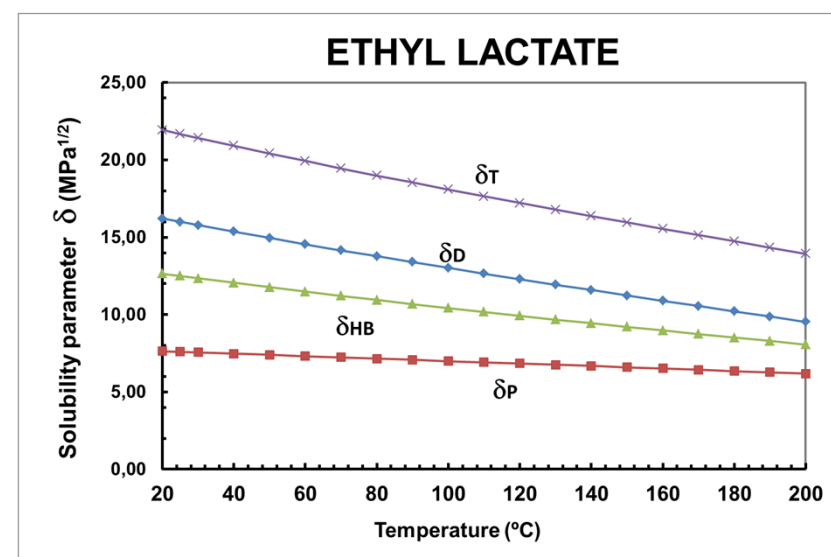
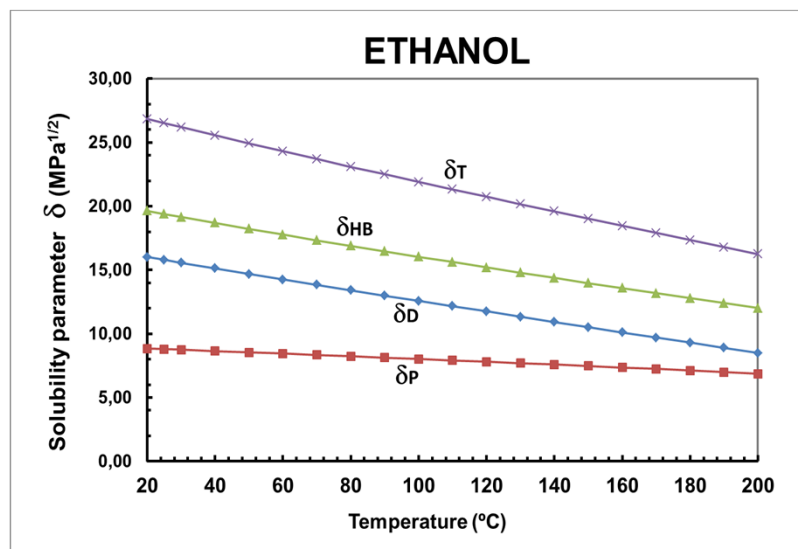
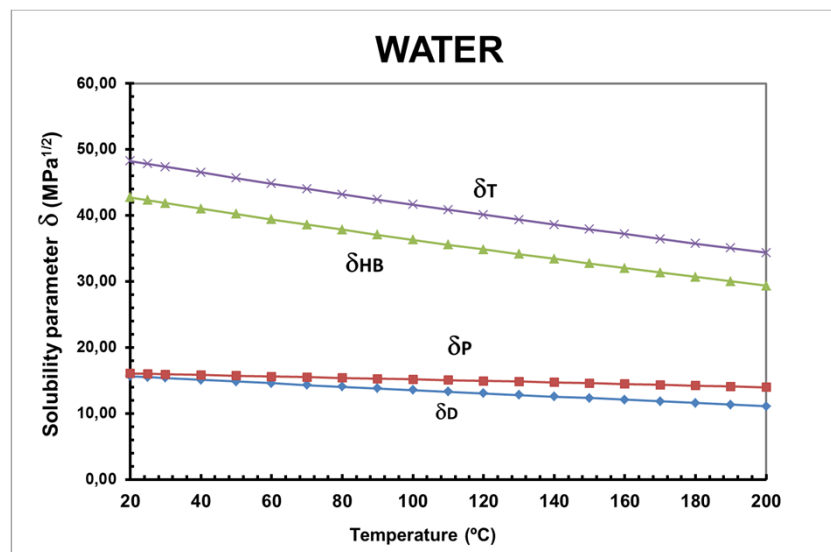


RESULTS: Hansen Solubility parameters

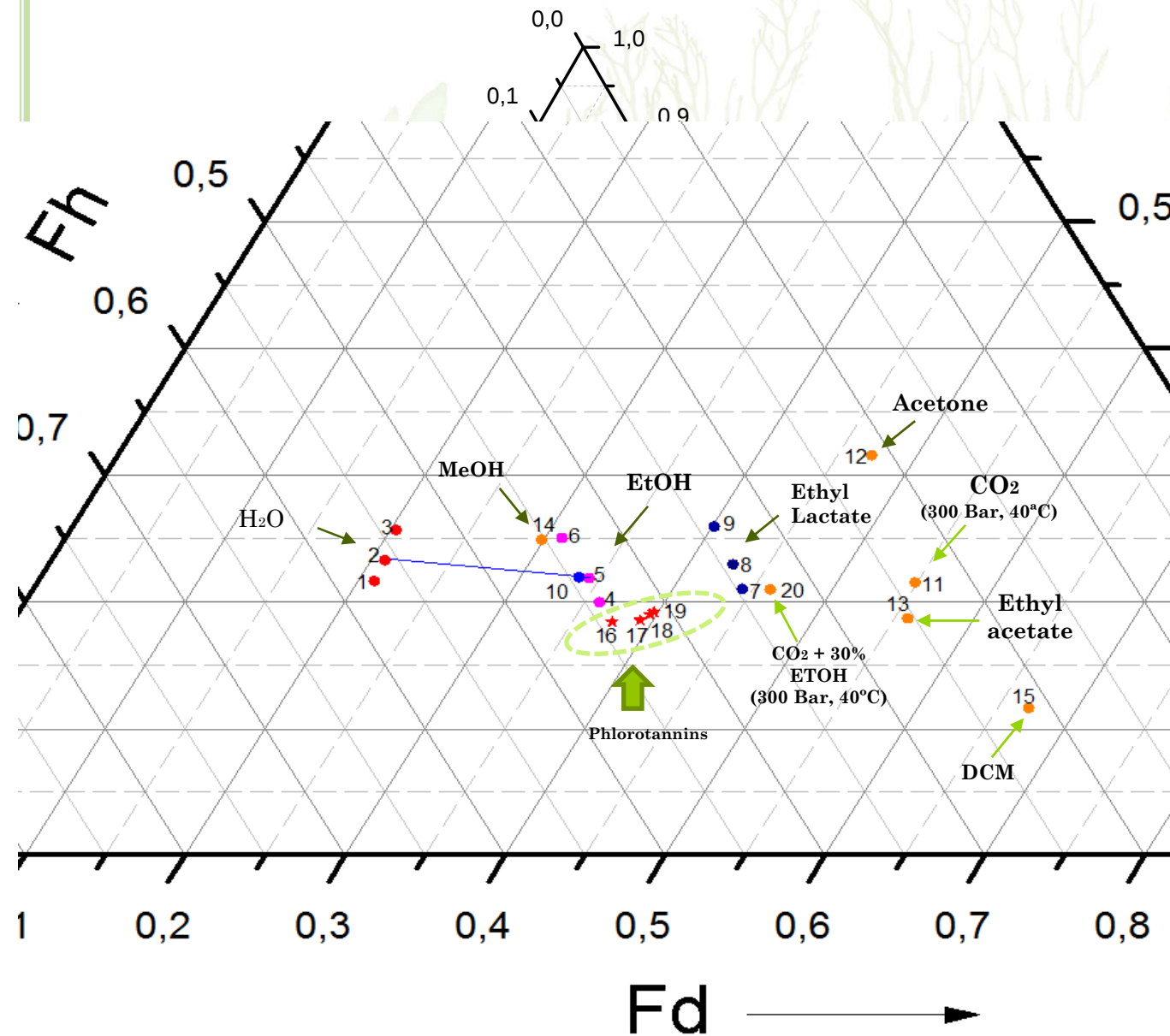
Solvents

For **subcritical** conditions, **P** does not have a big influence on HSP.

By manipulating the subcritical fluids' **T** there is a change in the contribution of various intermolecular forces



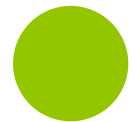
RESULTS : Teas Graph (Fd, Fp, Fh)



No.	Compound	T (°C)
1	Water	25
2	Water	100
3	Water	200
4	Ethanol	25
5	Ethanol	100
6	Ethanol	200
7	Ethyl Lactate	25
8	Ethyl Lactate	100
9	Ethyl lactate	200
10	Ethanol : Water 95:5	100
11	CO2 (300Bar)	40
12	Acetona	25
13	Ethyl Acetate	25
14	Methanol	25
15	Dicloromethane	25
16	Phloroglucinol	25
17	Phloretholes PD3	25
18	Phloretholes PD7	25
19	Monomeric unit	25
20	CO2 + 30% ETOH (300Bar)	40

CONCLUSIONS

- Ethanol/Water (95:5 v/v) mixture at 100°C showed the highest selectivity to extract phlorotannins from *Cystoseira abies-marina*
- The main type of phlorotannins found in the purified samples were phloroethols with a degree of polymerization from 3-16 units
- Temperature does not have an strong effect on the solubility parameters of the phlorotannins studied.
- Hansen solubility parameters is an interesting predicting method to estimate the solubility of structurally complex, biological solutes in sub-and/or supercritical fluid, optimizing conditions for their extraction from natural matrices.
- Solvents such as ethanol, ethyl lactate and CO₂ + 30% ethanol can be suitable to design a new Green Purification method for phlorotannins extraction.



FUTURE CHALLENGES

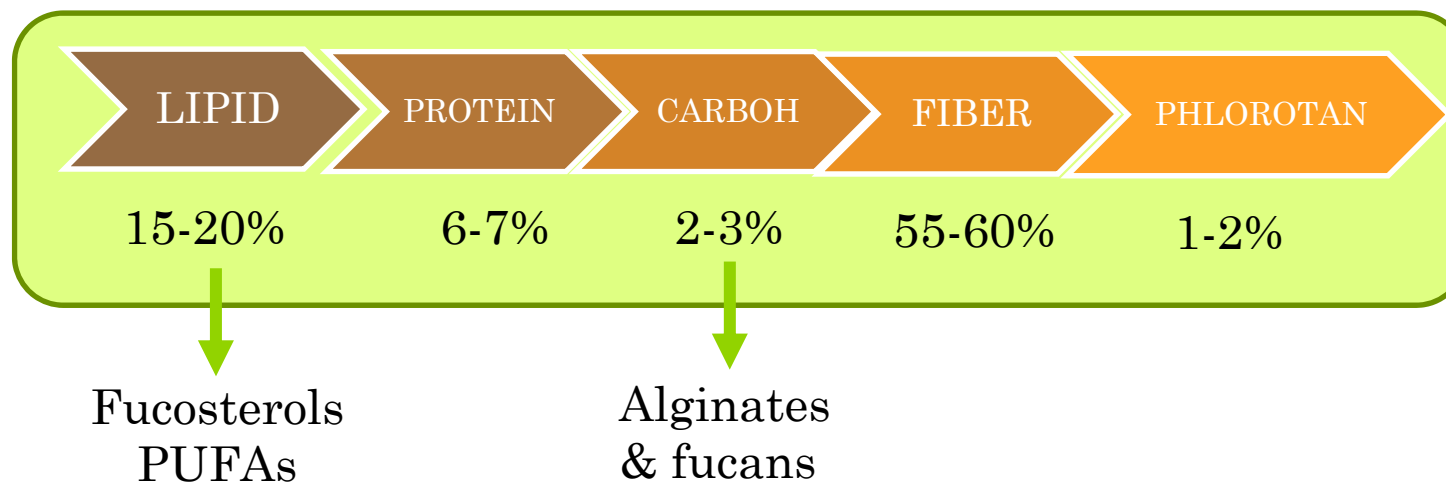
One step process



Phlorotannins Isolation based on HSP solvents and/or their mixtures

Multi-step process

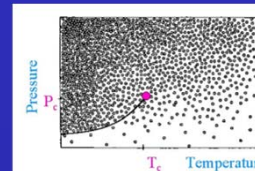
Biorefinery concept



Green Solvents, Absorbents, Physical Separations



STEP TO THE FUTURE



GREEN PROCESSING PLATFORM

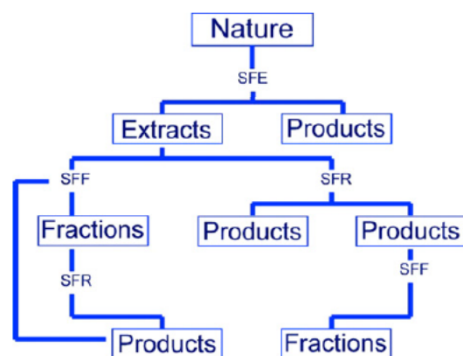
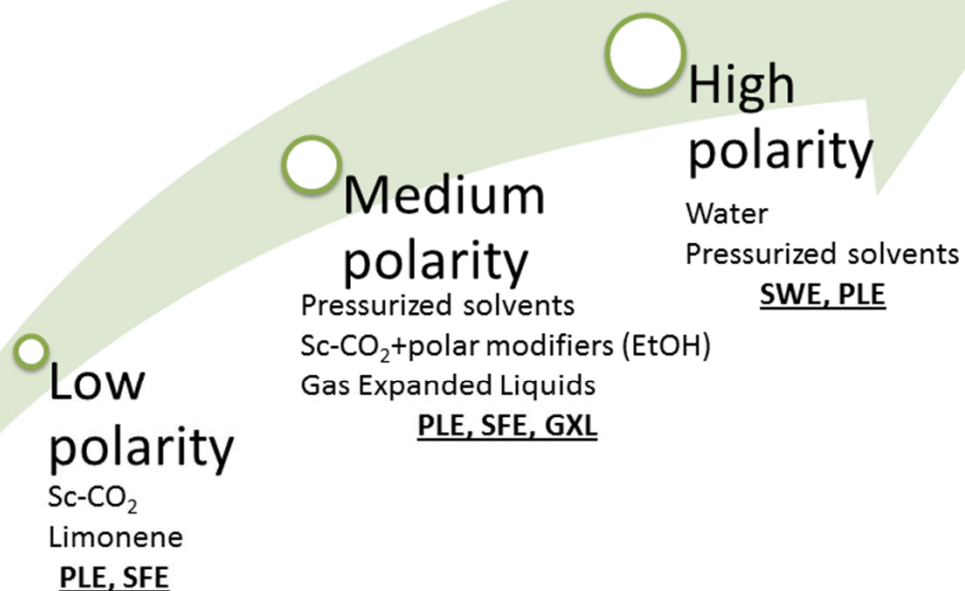
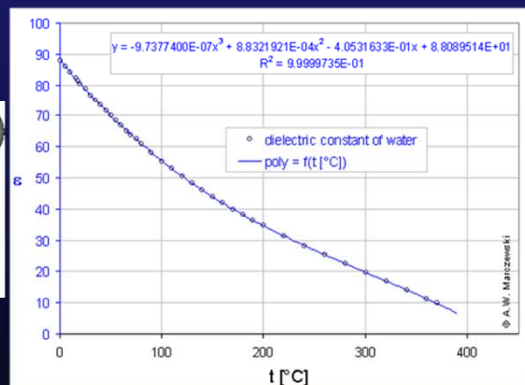
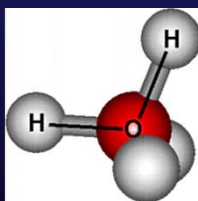
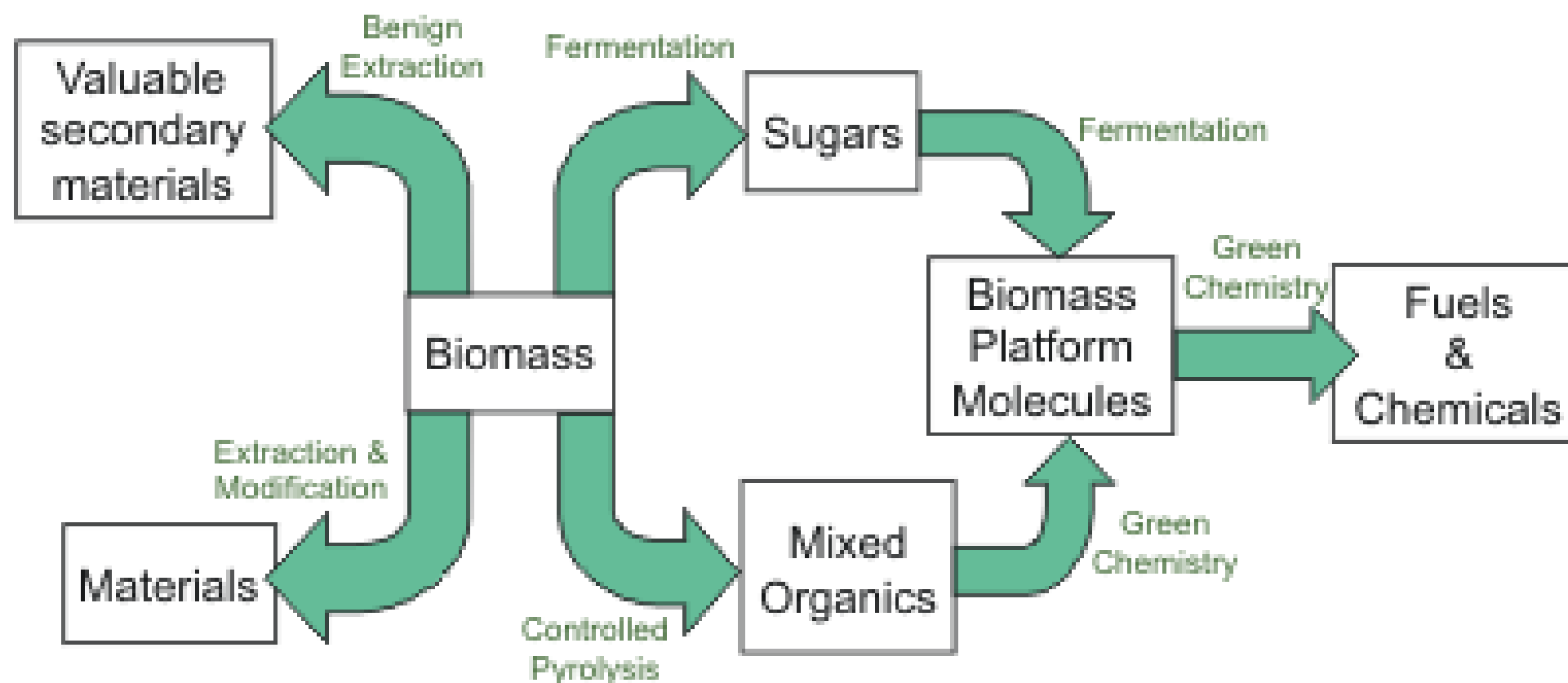


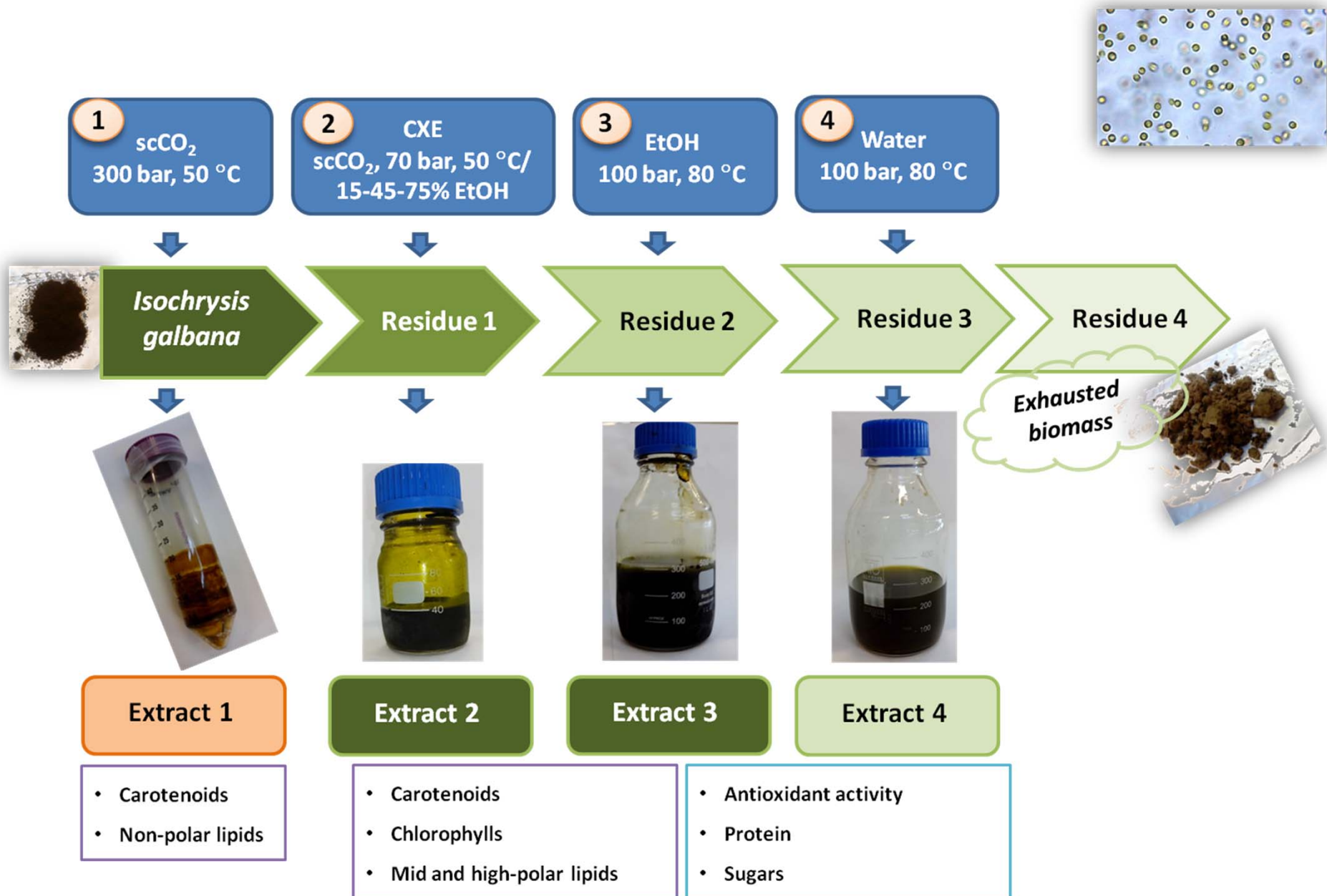
Fig. 1. Integration of multiple unit critical fluid processing for processing natural products.

JerryW. King, Keerthi Srinivas, J. of Supercritical Fluids 47 (2009) 598–610



Green Chemistry and the Biorefinery







Cite this: *Green Chem.*, 2015, **17**, 4599

Downstream processing of *Isochrysis galbana*: a step towards microalgal biorefinery†

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